

Breckwell SWC31 Parts List

Key	Part No.	Description	Qty.
1	69845	MAIN WELDMENT	1
2	891373	PAD, DOOR HINGE (THREADED)	2
3	69738	WELD., DAMPER SLIDE	1
4	40292A	6" FLUE COLLAR	1
5	83343	#10x1/2 HX HD DP OX BLACK	9
6	83250	1/4-20 KEP NUT (BLACK)	6
7	83409	1/4-20 X 1/2 HEX BOLT	4
8	83045A	WASHER, 3/8"ID X 7/8" OD X 1/16 THK	2
9	83274	3/8-16 LK NUT BLACK	2
10	83508	5/16-18 X 3/4 BOLT	1
11	83431	WELD TAB	3
12	83432	5/16-18 X 1-1/2 HX HD C/S PL	3
13	83338	5/16-18 LOCK NUT	1
14	25080	LATCH, DOOR	1
15	83045	WASHER, 5/16"ID X 3/4" OD X 1/16 THK	3
16	891137	HANDLE, BRUSHED NICKEL	1
17	891135	HANDLE, SPRING (LG-NICKEL)	1
18	891331	SPRING HANDLE - BRUSHED NICKEL	1
19	40561	ASH PLUG	1
20	89066	BRICK (9 x 4.5)	1
21	891414	BRICK, HALF (9 x 2.25)	1
22	24103	BRICK, HALF (4.5 x 4.5)	1
23	891783	BRICK (3 x 4.5)	1
24	88042	1/4" ROPE GASKET	1
25	83550	PUSHNUT FASTENER (.125 DIA. STUD)	2
26	83339	1/4-20 x 3/4 HEX BOLT	12
27	69768	WELDMENT, ASH PAN HOUSING	1
28	69767	ASH PAN WELDMENT	1
29	40566	LEG, CAST IRON	4
30	40587	TOP	1
31	69660	ASSY., DOOR_ LARGE RECT.	1
32	40588	SIDE	2
33	26335	HEAT SHIELD	1
34	891841	ASSEMBLY, AFS BLOWER	1
35	83547	WASHER, 11/32"ID X 11/16" OD X 1/16 THK	14
36	83417	5/16 ID LOCK WASHER	10
37	83445	CARRIAGE BOLT	6
38	83415	NUT, 1/4-20 JAM	6
39	86693	EXPANDED METAL	1

Feed Door Assembly			
Key	Part No.	Description	Qty.
1	40569	Door, Rectangular-Large	1
2	40515	Handle	1
3	83506	3/8 x 1-1/4 Roll Pin	1
4	88066	5/8" Rope Gasket	60 in
5	891813	Door Glass (40564)	1
6	88087	Gasket, window, 0.125 x 1 W/PSA	50 in
7	25465	Retainer, Bottom Glass	2
8	83202	10-24 x 3/8" PH PN HD MS	4
9	83278	7/32" ID x 1/2" OD x 3/64 FL W	4

When ordering cast-iron repair parts you must specify the desired color.

Cast Repair Parts Color	
Key	Description
M	Mahogany
R	Red
B	Black
a	Almond